

Wellman Wellamid® GF60-66/6 XE-NBK1 60% Glass Fiber Reinforced, Engineering Grade Nylon 66/6

Category : Polymer , Thermoplastic , Nylon , Nylon 6/66 , Nylon 66/6, 60% Glass Fiber Reinforced

Material Notes:

Description: Glass Fiber Reinforced, Engineering Grade Nylon 66/6 Information provided by Wellman.

Order this product through the following link:

http://www.lookpolymers.com/polymer_Wellman-Wellamid-GF60-666-XE-NBK1-60-Glass-Fiber-Reinforced-Engineering-Grade-Nylon-666.php

Physical Properties	Metric	English	Comments
Density	1.71 g/cc	0.0618 lb/in ³	ISO 1183-87
Filler Content	60 %	60 %	
Linear Mold Shrinkage, Flow	0.0020 - 0.0060 cm/cm	0.0020 - 0.0060 in/in	ISO DIS 294-4
Linear Mold Shrinkage, Transverse	0.0050 - 0.0090 cm/cm	0.0050 - 0.0090 in/in	ISO DIS 294-4

Mechanical Properties	Metric	English	Comments
Tensile Strength at Break	215 MPa	31200 psi	ISO 527-93
Elongation at Break	2.2 %	2.2 %	ISO 527-93
Flexural Strength	325 MPa	47100 psi	ISO 178-93
Flexural Modulus	17.8 GPa	2580 ksi	ISO 178-93
Izod Impact, Notched (ISO)	17.0 kJ/m ²	8.09 ft-lb/in ²	ISO 180-93

Thermal Properties	Metric	English	Comments
Melting Point	260 °C	500 °F	ISO 3146
Deflection Temperature at 1.8 MPa (264 psi)	230 °C	446 °F	ISO 75-93

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