

Zircar Refractory Composites RS-202 Refractory Sheet

Category: Ceramic, Oxide, Aluminum Oxide

Material Notes:

ZRCI Refractory Sheet Type RS-202 is a fiber reinforced ceramic laminate with useful properties to 1260°C (2300°F). This high temperature product offers high strength, moderate thermal conductivity and excellent electrical insulation. It retains strength and utility to levels far exceeding maximum use temperatures of reinforced plastics and asbestos cement replacements. It is 100% inorganic, non-flammable and contains no asbestos. Its high alumina content makes it resistant to many environments including molten aluminum. RS-202 undergoes little or no outgassing on heating, is not brittle, and may be cut and machined with standard tooling. RS-202 has an as formed surface. This is ideal when the OD is crucial for liner placement. It is available in standard and custom size cylinders and are useful as induction coil liners, induction furnace components, and molten metal transport tubes. Information provided by ZIRCAR Refractory Composites, Inc. (ZRCI)

Order this product through the following link:

http://www.lookpolymers.com/polymer_Zircar-Refractory-Composites-RS-202-Refractory-Sheet.php

| Physical Properties | Metric | English | Comments |
|---------------------|-----------|---------------|----------|
| Density | 2.08 g/cc | 0.0751 lb/in³ | |
| Porosity | 30 % | 30 % | |

| Mechanical Properties | Metric | English | Comments |
|-----------------------|---|---|---|
| Modulus of Rupture | 0.0689 GPa | 9.99 ksi | |
| | 0.0207 GPa | 3.00 ksi | |
| | @Temperature 1010 °C, Time 86400 sec | @Temperature 1850 °F, Time 24.0 hour | |
| | 0.0310 GPa | 4.50 ksi | |
| | @Temperature 510 °C, Time 86400 sec | @Temperature 950 °F, Time 24.0 hour | |
| Compressive Strength | 55.1 MPa | 7990 psi | 24 hrs at 510°C, parallel to thickness |
| | 68.9 MPa | 9990 psi | 24 hrs at 1010°C, parallel to thickness |
| | 89.6 MPa | 13000 psi | parallel to thickness |

| Thermal Properties | Metric | English | Comments |
|----------------------|----------------------|---|-----------------------|
| OTF linear | 8.00 μm/m-°C | 4.44 μin/in-°F | |
| CTE, linear | @Temperature 20.0 °C | emperature 20.0 °C @Temperature 68.0 °F | |
| Thermal Conductivity | 4.30 W/m-K | 29.8 BTU-in/hr-ft ² -°F | parallel to thickness |
| | @Temperature 204 °C | @Temperature 399 °F | paramer to unickness |
| | 4.50 W/m-K | 31.2 BTU-in/hr-ft ² -°F | |



| Thermal Properties | Metric perature 427 °C | English @ Pemperature 801 °F | comments |
|----------------------------------|---|---|----------------------------|
| | 4.60 W/m-K | 31.9 BTU-in/hr-ft ² -°F | parallel to thickness |
| | @Temperature 649 °C | @Temperature 1200 °F | |
| | 4.70 W/m-K | 32.6 BTU-in/hr-ft ² -°F | parallel to thickness |
| | @Temperature 1010 °C | @Temperature 1850 °F | |
| Melting Point | 1500 °C | 2730 °F | |
| Maximum Service Temperature, Air | 1260 °C | 2300 °F | |
| Shrinkage | <= 1.00 % | <= 1.00 % | |
| | @Temperature 1010 °C, Time 86400 sec | @Temperature 1850 °F, Time 24.0 hour | perpendicular to thickness |

| Component Elements Properties | Metric | English | Comments |
|-------------------------------|--------|---------|----------|
| Al203 | 65 % | 65 % | |
| B203 | 4.0 % | 4.0 % | |
| CaO | 8.0 % | 8.0 % | |
| MgO | 1.0 % | 1.0 % | |
| Other | 1.0 % | 1.0 % | |
| SiO2 | 21 % | 21 % | |

| Electrical Properties | Metric | English | Comments |
|-----------------------|-----------------|-----------------|-----------|
| Volume Resistivity | 1.70e+12 ohm-cm | 1.70e+12 ohm-cm | ASTM D257 |
| Surface Resistance | >= 1.30e+13 ohm | >= 1.30e+13 ohm | ASTM D257 |
| Dielectric Strength | 1.02 kV/mm | 26.0 kV/in | ASTM D149 |
| Arc Resistance | >= 420 sec | >= 420 sec | ASTM D495 |

| Descriptive Properties | Value | Comments |
|------------------------|---------------|----------|
| Color | White to buff | |

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